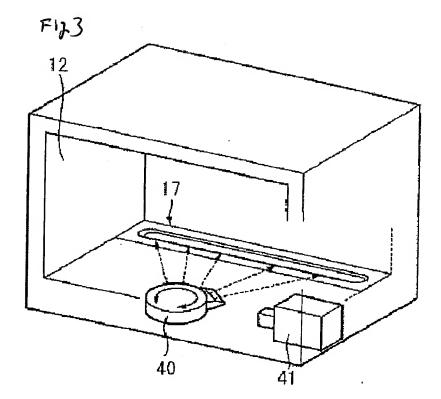


ammuni

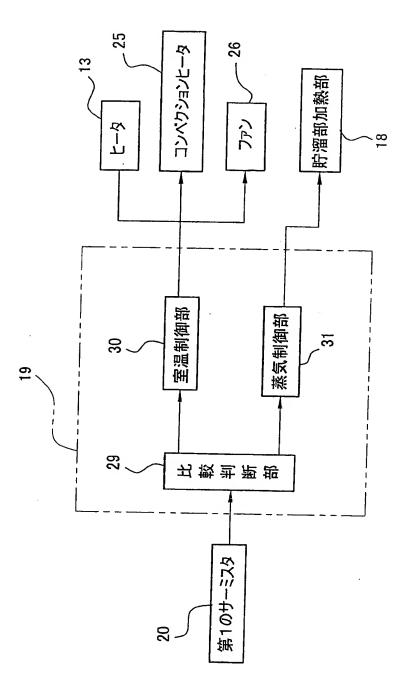
25'

\_12c

13-

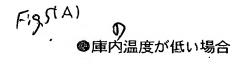


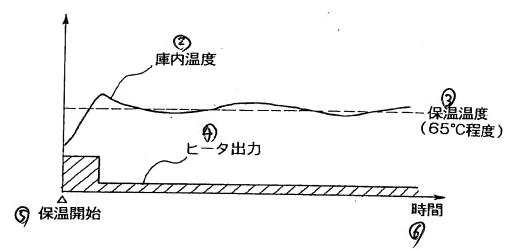




## [Fig. 4]

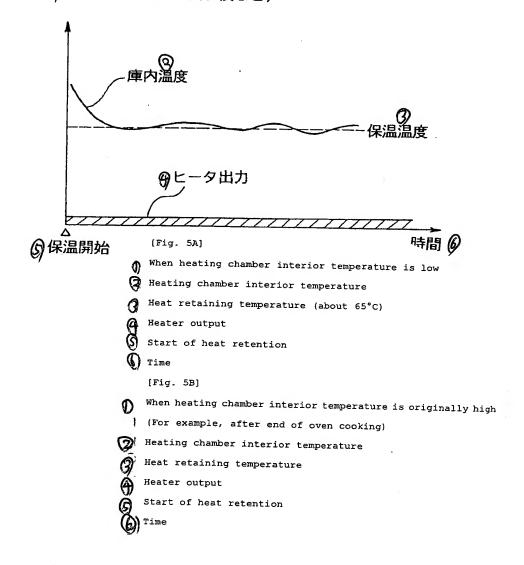
- 20: First thermistor
- 29: Compare and judge portion
- 30: Heating chamber temperature control portion
- 31: Steam supply portion
- 13: Heater
- 25: Convection heater
- 26: Far
- 18: Storage part heating part



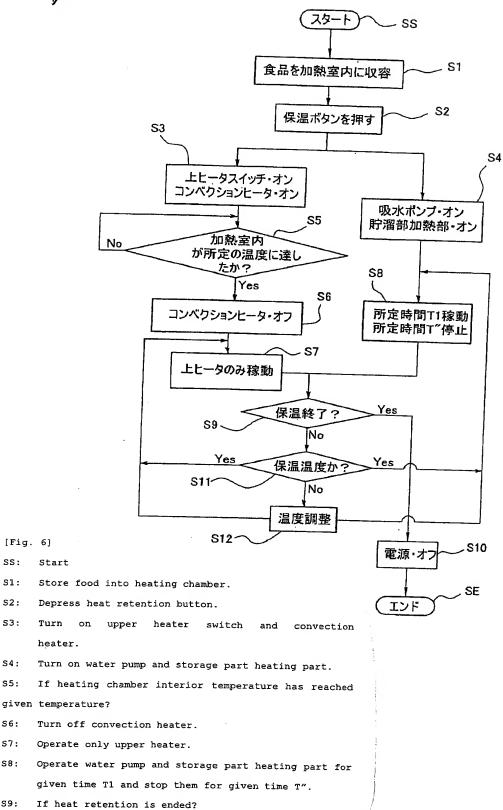


FIGT (B)

## ●庫内温度がもともと高い場合(オーブン調理終了後など)



FIgb



S12: Adjust temperature.

S10: Turn off power supply.

retaining temperature?

S11: If heating chamber interior temperature is given heat

SE: End

ss:

S1:

S2:

**S3:** 

S4:

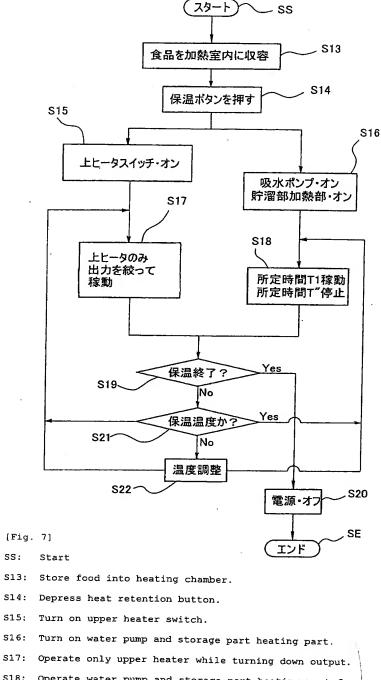
S5:

56:

57:

S8:

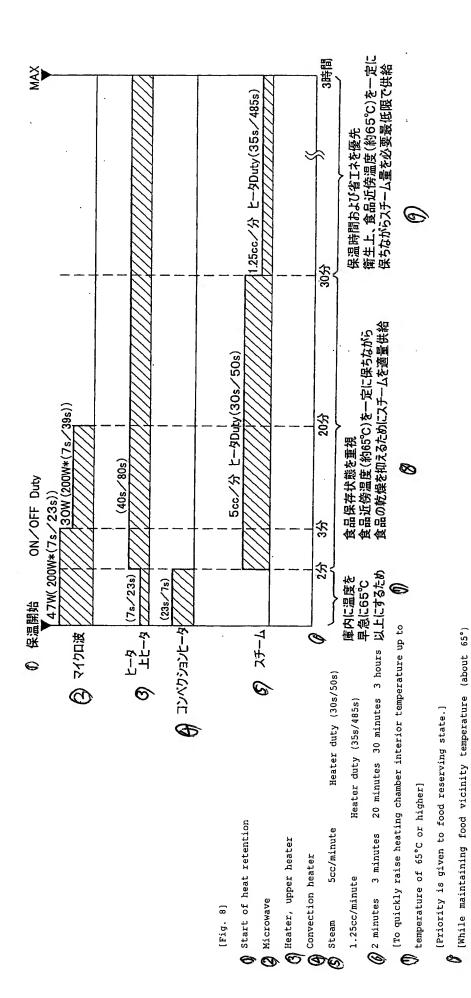
[図7]



- ss:

- S18: Operate water pump and storage part heating part for given time T1 and stop them for given time T''.
- S19: If heat retention is ended?
- S21: If heating chamber interior temperature is heat retaining temperature?
- S22: Adjust temperature.
- S20: Turn off power supply.
- SE: End.





from drying.]

constant, proper amount of steam is supplied to prevent food

[Priority is given to heat retention time and energy saving.]
[For hygiene purpose, while maintaining food vicinity temperature (about 65°C) constant, necessary minimum amount

of steam is supplied.}

3 Steam () Microwave (2) Heater (S) Heater + Steam Microwave + Steam

Microwave + Heater + Steam (3) Food vicinity temperature (multiplication preventive effect)

[Food temperature varies greatly depending on food quantity.] Ø 6

[Heating chamber interior temperature rises quickly but food

vicinity temperature does not rise so quickly.]

[It takes time to raise heating chamber interior temperature.] (8)

[Food temperature varies greatly depending on food quantity.] 00

[Heating chamber interior temperature rises quickly but food

vicinity temperature does not rise so quickly.]

[Heating chamber interior temperature can be raised quickly by heater and food temperature can be raised by microwaves.]

[State of food] (Damage)

[Food dries depending on food quantity and time.]

[When priority is given to the rise of food temperature, food **B B B** 

[Food does not dry, but some food gets watery.] **(** 

dries.]

(Food drying due to food quantity and time can be reduced by

[Food dries depending on food quantity and time.]

steam.]

[Food drying due to food quantity and time can be reduced by

[Need of wrapping]

(With wrapping)

Wrapping is indispensable.

Wrapping cannot be used depending on temperature.

Wrapping is necessary for long heat retention.

Wrapping is necessary for long heat retention.

[Without wrapping]

Food dries.

Food dries depending on time and steam amount.

Food dries depending on time and steam amount. Food dries depending on time and steam amount.

	_		L				
·	Œ	• • •		食品状態		一つ ラップの必要性	<b>必要性</b>
	∌	(语酒中刺効果)		(ジーメを)	D	ラップあり 🗪	ラップなし、エタ
● マイクロ波	<b>★</b>	食材分量により 食品温度が大きく変動	◀	食材分量および時間 により乾燥状態発生	69	0 ラップは必須	
© L	0	庫内温度上昇は早いが、 食品近傍温度?	×	食品温度上昇優先 すれば乾燥状態発生	@	(A) 温度によっては ベラップが使えない	× 乾 乾
7-42 0	\$	立ち上がりに時間がかかる	<b>◄</b>	乾燥しないが食品 によってはべたべたになる	<b>(E)</b>	0	0
マイクロ波 + <b>(</b> スチーム	<b>√</b> ⑤	食材分量により 食品温度が大き(変動	0	食材分量および時間 による乾燥状態を スチームで緩和できる	Ø	(の) 人長時間の場合、 ラップ必要	〇~▲ 例 時間、スチーム量 により乾燥あり
β t-4 + λξ-Δ	0 @	〇 庫内温度上昇は早いが、 食品近傍温度?	◀	食材分量および時間により乾燥状態発生	8	(b) (c) 長時間の場合、 (c) シップ必要・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	○ <i>例</i> 時間、スチーム量 により乾燥あり
マイクロ波 + - - - - - - - - - - - - - - - - - -	© @	ヒータで庫内温度 上昇を早くし、 マイクロ波で 食品温度を上昇	0	食材分量および時間 による乾燥状態を スチームで緩和できる	(3)	<ul><li>● 長時間の場合、 ○デブ必要</li></ul>	時間、35-4量により乾燥あり







F19.10

[Fig. 10]

Food bacteria multiplication temperature and extinction time in heating temperature

(2) [Bacteria of food] g Normal bacteria

Q Quick multiplication bacteria (Enteritis vibrio) (Colon

bacillus)

() [Optimum multiplication temperature]

(g) about 20 ~ 40°C ( about 30 ~ 40°C ( about 38°C

(Multiplication time)

about 30 minutes
about 7 ~ 8 minutes

about 15 minutes

(G) [Heating temperature]

[Extinction time]

Multiplication time = logarithmic number period (time necessary for the number of cells about 102/g - about 10 /g) Extinction

(1) about 30°C

(A) Multiplicati

\*①食品の菌増殖温度と加熱温度における死滅時間

			<del></del>	T
. (	死滅時間		<b>8</b> 約30°C	<b>®</b> #130°C
	加熱温度		<b>@</b> 約60°C	(A) 450°C
	增殖時間	830分 8	約7~8分	約15分
	最適 例 増殖温度	<b>@</b> 約30~40°C	<i>(</i> ) 約38°C	⑩ 約20∼40°C
	食品の菌	通常の菌	後でプリオ	(0) 大腸菌
	(G)	6	増殖のは	速い菌

@ 増殖時間=対数期(細胞数約10² /g →約10° /g に要する時間)



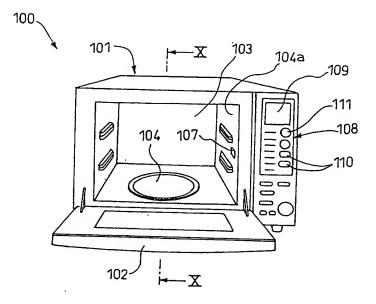


Fig. 12

